

*Bellstone* POLISHING STONE



**BELLSTONE** offers wide range of mould polishing stones excellent for removing machining marks and spark erosion grains for preparing the surface for final polishing. Finer grits available makes it possible to prepare the right surface for Diamond polishing eliminating the requirement of using fine emery papers, thus making the polishing process fast and free of defects like waviness.

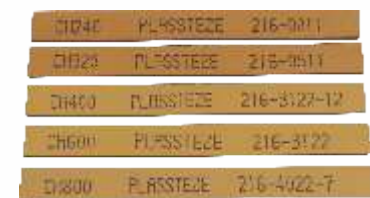
**VH Series Mould Polishing Stone**

Consisting of premium grade of white aluminium oxide (WA), VH series stones are manufactured by vitrified process. It has the right mix of abrasives, bonding & curing additives that imparts excellent cutting properties. The edges resist breaking down thus giving high cutting efficiency and very low wear rate. Used for polishing larger surfaces, edges and deep grooves, these can be dressed to polish virtually any shape or profile. Recommended for use on carbon steel, alloy tool steel, stainless steel, it virtually covers all kind of mould steels.

Size (mm)	Grit for all sizes	
6 X 1.5 X 150	120	240
6 X 3 X 150	320	400
6 X 6 X 150	600	800
13 X 3 X 150	800	1000
13 X 6 X 150	1200	1500
25 X 6 X 150	1500	2000

**PLASSTEZE Polishing Stone**

Description	Size (mm)	Grit for all sizes
<b>CH Series Mould Polishing Stone</b> Made of premium aluminium oxide, CH stone are Economy Series Polishing stones manufactured exclusively for polishing Moulds and Dies. The rough grits (240~320) are used by for removing EDM grains and machining marks. Finer grits (400~800) are recommended for further polishing to prepare the surface for Diamond polish.	6X3X150	240
	6X6X150	320
	13X3X150	400
	13X6X150	600
	13X6X150	800



**Combination Stones**

**GC600/C240**

Our range includes special combination stones – a combination of Fine (GC600) and Coarse (C240) in sizes convenient to hold and polish. Excellent for big moulds & dies, plates, hot runner manifold, machine slides. Used for numerous applications like cleaning, deburring, chamfering, polishing.....

Size (mm)	
13 X 25 X 100	
20 X 25 X 150	
25 X 50 X 150	

**More Options for polishing stones available now:**

Size (mm): Φ6x150, 6x6x150, 13x6x150 Grit # 180, 220, 320, 400, 600, 800, 1000



Use with **PLASSTEZE** stoning oil for best result